



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D205-523-013
Job Sheet 180419



Part No: D205-523-013

Job Qty: 1 ea

Part Name: Heli-Rappel™ 500 lbs, Fits LH or RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/5/18

Job Tracking No:

Due Date: 7/16/18

Created By: Jesse White

Type: SOLD

Description:

Note: DWG REV A IPP B 02.04.04 Updated Drawing and Added Inspection Level 21 SM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier			
90	Start up Operation	1 Ea		7/16/18	0.00	0.00	Start Up Stores/Pkg-1			JUL 10 2018
110	Packaging	1 pcs		7/16/18	0.00	0.00	Packaging1-2			JUL 13 2018
120	QC	1 pcs		7/16/18	0.00	0.00	QC4			JUL 13 2018
130	Packaging	1 pcs		7/16/18	0.00	0.00	Packaging3-1			
135	DC	1 pcs		7/16/18	0.00	0.00	DC			
140	QC21-FG	1 Ea		7/16/18	0.00	0.00	QC21			JUL 16 2018

Part Op 130 - Package as per PPP D205-523-013 Identify and Stock Location : FG018
Descriptions: 135 - Photocopy blue file & type labels as per PPP D205-523-013, SHG 002

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN5-14A	Bolt	4 Ea (4 ea)	90-Start up Operation	5056344
D205-523-043	Slide Bar Assembly	1 Ea (1 ea)	90-Start up Operation	5090387
D2224	Rappel Anchor Assembly	1 Ea (1 ea)	90-Start up Operation	7152701
D2229	Doubler	2 Ea (2 ea)	90-Start up Operation	5050522
MS21042L5	Nut	4 Ea (4 ea)	90-Start up Operation	5058178
NAS1149D0563J	Washer	8 Ea (8 ea)	90-Start up Operation	5068062

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN5-14A	4	83	0
	D205-523-043	1	0	0
	D2224	1	2	0
	D2229	2	8	0
	MS21042L5	4	924	0
	NAS1149D0563J	8	1,662	0

Part Specifications

Specifications could not be found.



Container No: S091629



Part: D205-523-013

Job No: 180419

Serial No/Batch: S091629

Revision:

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 07/13/18

Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
004296	S090314	AN5-14A	Bolt	s056344	ST338	4
004296	S090315	D2224	Rappel Anchor Assembly	F152761	ST004	1
004296	S050522	D2229	Doubler	S050521	ST004	2
004296	S090316	MS21042L5	Nut	S058178	ST303	4
004296	S090310	NAS1149D0563J	Washer	s068662	ST263	8

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 7/10/18 8:52 AM Dart.joly.jocelyne

D205-523-043

S090387



Kim Johnston

From: Sonia Quirion
Sent: Tuesday, July 10, 2018 7:53 AM
To: Kim Johnston; Michelle GagnonDonovan
Cc: Shipping
Subject: L/B

647.5701 s090283 s090282 s090280 s090279

D350-721-045 S090198 X1

D412-698-041 S090184 X1

D412-698-042 S090167 X1

D350-591-121 S073663 RED AND WHITE

P/W

DSI 9783-011 X1

D205-523-013 X1

Change Record

PAGE 1 OF 1

Part Number: D205-523-013

Description: HELI-RAPPEL INSTALLATION (205/212/214/412)

[illegible]

REFERENCE ONLY

4. WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D205-523-013	3.5 lb 1.59 kg	±34.5 in ±0.876 m	±120.75 in-lb ±1.39 m-kg	116.8 in 2.97 m	408.8 in-lb 4.72 m-kg

5. PARTS LIST

-013	-043	Part No.	Description
X		D205-523-013	HELI-RAPPEL™ INSTALLATION
1	X	D205-523-043	SLIDE BAR ASSEMBLY
	1	D3011-1	RAPPEL SLIDE BAR
	2	33116	STUD FITTING
	2	MS21042L6	NUT (OR MS21042-6)
	2	AN960JD616	WASHER
	2	D3012-1	DECAL
	2	D3012-3	DECAL
	2	D3012-5	DECAL
1		D2224	RAPPEL ANCHOR
2		D2229	DOUBLER
4		AN5-14A	BOLT
8		AN960JD516	WASHER
4		MS21042L5	NUT (OR MS21042-5)

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Revision: F

Date: 01.03.29